

Date: Thursday, 17/07/2008 1:29:36 PM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SQUARE TUBE
Job Number	: 40596		
Estimate Number	: 13427		
P.O. Number	:	Part Number	: PB6743001211
This Issue	: 17/07/2008 S.O. No. :	Drawing Number	: B6743001 P.17
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 24/07/2008 Qty: 60 Um: Each
Checked & Approved By	: <u>MF 08-07-14</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6TS1000W065	6061T6 SQ TUBE 1.00 x 1.00 X 0.065w
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Comment: Qty.: 1.1156 f(s)/Unit Total: 66.9375 f(s)

6061T6 SQ TUBE 1.00 X 0.065

batch: M108626

SAP 08/07/18

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

- 1- cut to length as per dwg
- 2- make a 0.050" chamfer on both ends of tube
- 3- deburr

08-07-30 400

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/07/31 840

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: W1

08-07-31

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/08/06

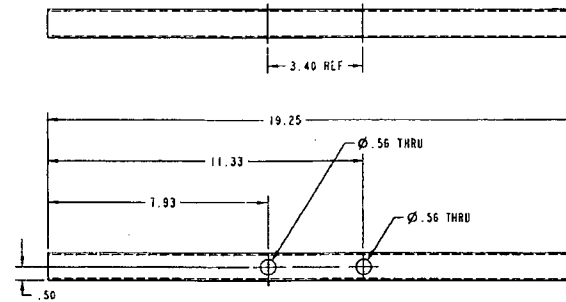
Job Completion



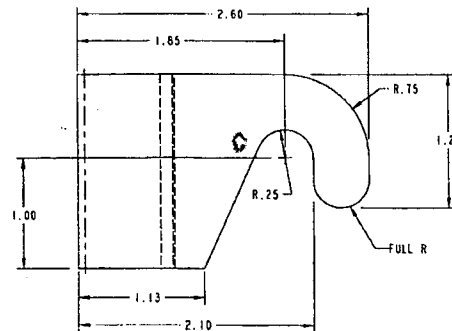
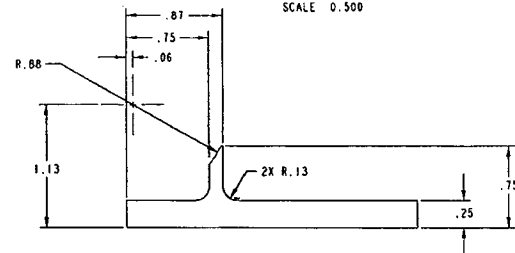
MF- 08-08-26

RELEASED
#00 01.20

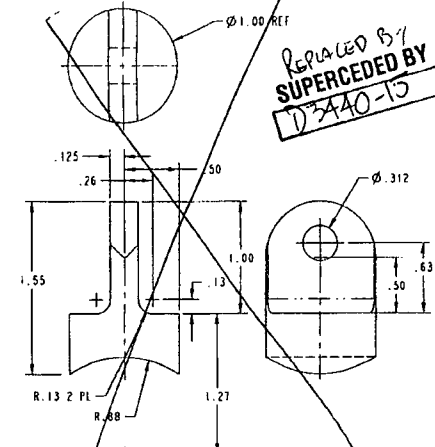
REPLACED BY
SUPERCEDED BY
D3440-15



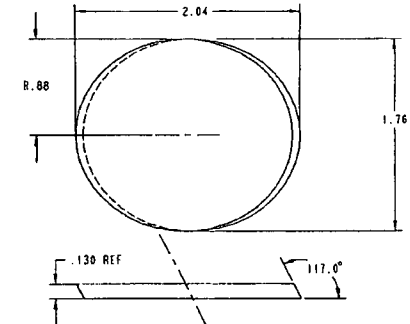
② -203 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 0.500



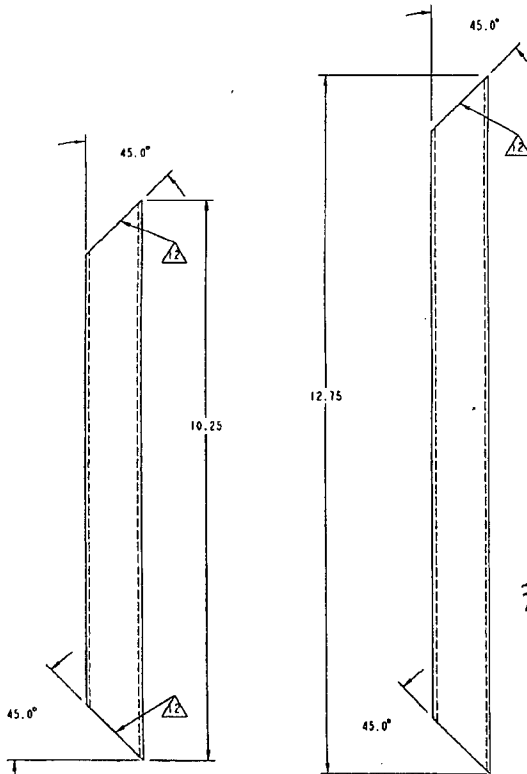
② -213 FLANGED HOOK
MATL: 6061-T6 QQ-A-200/8
SCALE 2.000



① -215 CONTOURED MALE EYE
MATL: 1.00 RND, 6061-T6
QQ-A-200/8
SCALE 2.000



② -199 OUTER TUBE END-CAP
MATL: .125 THK, 6061-T6
QQ-A-250/11
SCALE 2.000



② -209 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000

② -211 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000

40596

PREMIER AVIATION, INC.
2003 Aviation Parkway, Grand Prairie, Texas 75050
D3440-15 B67-43001
SCALE: 17 of 45

ORIGINAL